



Hylon® N1033HL

Ravago Manufacturing Americas, LLC - Polyamide 66

Tuesday, October 4, 2016

General Information

Product Description

Nylon 66, 33% Glass Filled

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 33% Filler by Weight
RoHS Compliance	• RoHS Compliant
Automotive Specifications	<ul style="list-style-type: none"> • CHRYSLER MS-DB-41 CPN1900 Color: Black • CHRYSLER MS-DB-41 CPN4347 Color: 078 Black • CHRYSLER MS-DB-41 CPN4347 Color: DX9 Black • FORD WSK-M4D663-A Color: Black • FORD WSK-M4D663-A Color: Natural • GM GMP.PA66.013 Color: Black • GM GMP.PA66.013 Color: Natural • GM GMP.PA66.065 Color: Black • GM GMP.PA66.065 Color: Black • GM GMP.PA66.065 Color: Natural • GM GMW3038P-PA66-GF35H Color: Black
UL File Number	• E157012

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.38	g/cm ³	ISO 1183
Molding Shrinkage - Flow (0.125 in)	0.30 to 0.50	%	ISO 294-4
Water Absorption (73°F, 24 hr)	0.70	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	28000	psi	ISO 527-2
Tensile Strain (Break)	3.0	%	ISO 527-2
Flexural Modulus	1.35E+6	psi	ISO 178
Flexural Stress	39000	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	4.3	ft-lb/in ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (264 psi, Unannealed)	469	°F	ISO 75-2/A
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.06 in		HB	
0.12 in		HB	

Notes

¹ Typical properties: these are not to be construed as specifications.